



## 3D PRINTING SPECIFICATIONS – MJP

Layer Thickness	0.016 mm.
Printing Accuracy	0.025–0.05 mm.
Minimal wall thickness	0.25 – 0.5 mm.
Build volume	298 x 185 x 203 mm.
Surface Quality	End parts with smooth surface.
Surface Finishing	If necessary parts can be prost processed



## TECHNICAL CHARACTERISTICS

	Units	VisiJet M3-X
Density	g/cm <sup>3</sup>	1,04
Tensile Strength	MPa	49
Tensile Modulus	MPa	2168
Flexural Strength	MPa	65
Elongation at Break	%	8,3
Flexural Modulus	N/mm <sup>2</sup>	N/A
Shore D/A-hardness		N/A
Heat Distortion Temp	°C	88